

Work Order ID 53229

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Item ID: D3007-041

Revision ID: A1

Item Name: Strut

Start Date: 27/10/2009 Start Qty: 1.00

Required Date: 05/11/2009 Req'd Qty: 1.00

Reference:

Approvals:

Process Plan: BP

Date: 09/10/27 Tooling: _____

Date: _____

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3007

Rev A1

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Assemble as per Dwg D3007

9/30/10/28 ①

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

2509/10/28

④ 4

120

0.00



Identify as per dwg & Stock Location: 271

Packaging

Memo

0.00

Packaging

9/10/28 ② SP

Work Order ID 53229


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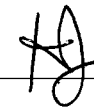
Page 2

Item ID: D3007-041 Accept  Setup Start 
Revision ID: A1 Stop 
Item Name: Strut
Start Date: 27/10/2009 Start Qty: 1.00  Cust Item ID:
Required Date: 05/11/2009 Req'd Qty: 1.00  Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start 
Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	QC21- Final Inspection - Work Order Release	0.00							
QC Quality Control	Memo	0.00							

09/10/29 
PL 091026

Picklist Print

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Work Order ID: 53229

Parent Item: D3007-041RevA1

Parent Item Name: Strut


Comments:

Start Date: 27/10/2009

Required Date: 05/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3007-1RevA1		Manufactured	No			100	Each	1.0000	1.0000			
												
Strut												

Warehouse Loc Qty Loc Code
Location

Main Warehouse
ST
39212

1
1

D2012-107RevC Manufactured No

Clevis

Warehouse Loc Qty Loc Code
Location

Main Warehouse
ST
33585
40274
45074
46634

64
8
16
2
38

D2022-101RevN/A Manufactured No

Spacer

Warehouse Loc Qty Loc Code
Location

Main Warehouse
ST504
45885
50746
52325

576
376
100
100

EP 09/10/28

EP 09/10/28

EP 09/10/28

2

Picklist Print

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Work Order ID: 53229



Parent Item: D3007-041RevA1



Parent Item Name: Strut

Start Date: 27/10/2009

Required Date: 05/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN4-10A		Purchased	No			100	Each	109.0000	1.0000			
---------	--	-----------	----	--	--	-----	------	----------	--------	--	--	--



Bolt

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

109

103962

8

108986

9

111425

92

AN960JD416

Purchased

No

100

Each

4,652.000

1.0000



Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

4652

108161

519

110523

340

111279

101

111916

482

112314

3210

16941

0

09/10/28

09/10/28

Picklist Print

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Work Order ID: 53229



Parent Item: D3007-041RevA1



Parent Item Name: Strut

Start Date: 27/10/2009

Required Date: 05/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L4 Nut		Purchased	No			100	Each	5,933.000	1.0000			

EP 309/10/28

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

5933

110507

184

111827

5740

112314

9

15924

0

D2705RevA

Manufactured

No

100

Each

18.0000

1.0000



Support Bracket

EP 309/10/28

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

18

36329

18

Picklist Print

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Parent Item: D3007-041RevA1

Parent Item Name: Strut

Comments:

Start Date: 27/10/2009

Required Date: 05/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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SL69-BS

Purchased

No

100

Each

139.0000

1.0000



Ball Stud

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

139

109239

5

110685

34

112061

100

ES 09/10/28

D3015-3RevB

Manufactured

No

100

Each

326.0000

1.0000



Locknut

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

126

43758

26

44446

49

48238

51

Main Warehouse

ST59

200

51711

200

ES 09/10/28

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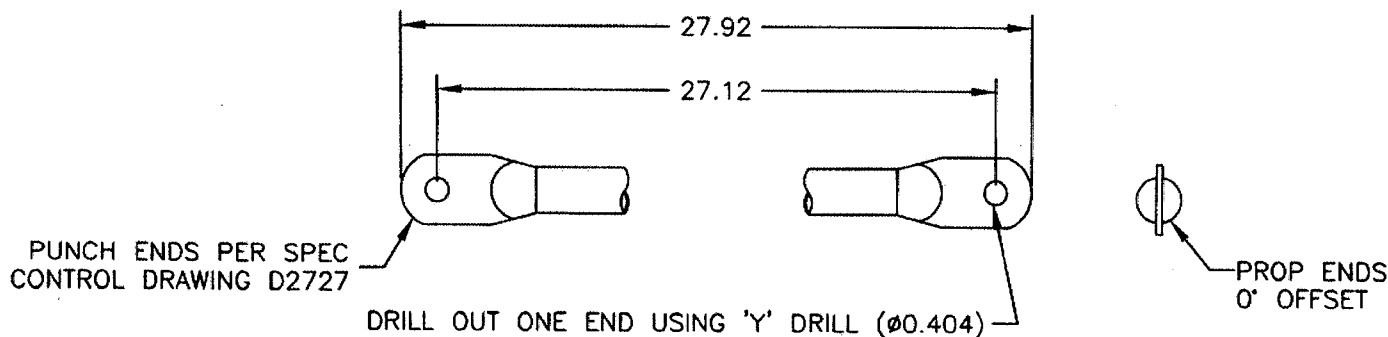
Shop Packet Print

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DART



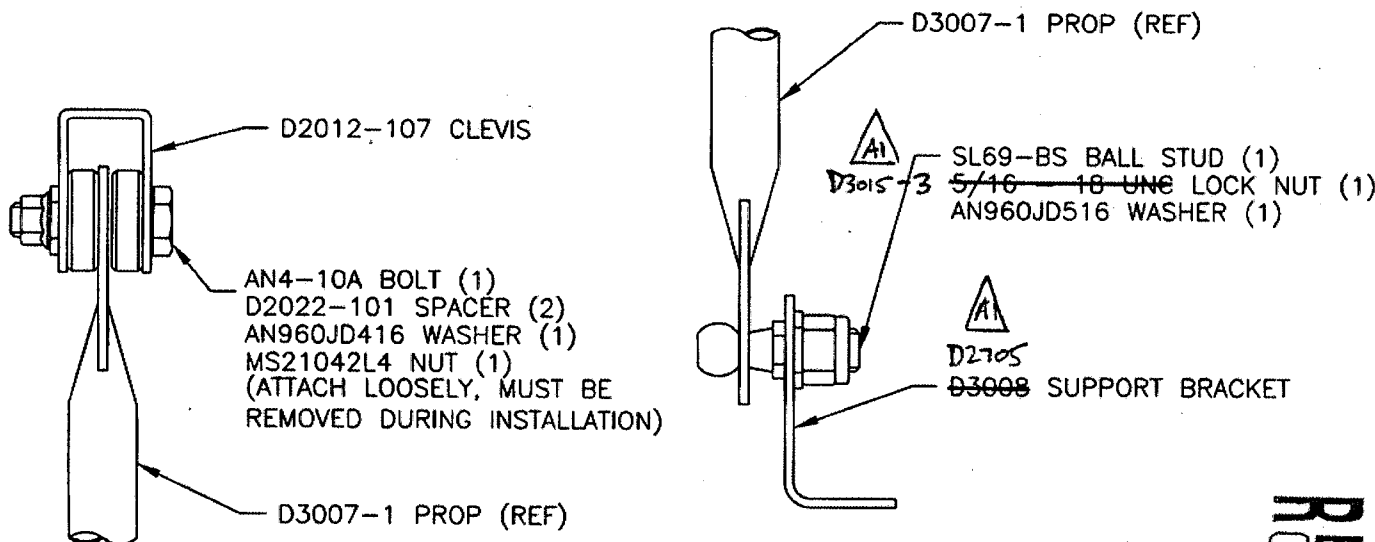
DESIGN	DRAWN BY	DART AEROSPACE LTD
UP	UP	HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO.
✓	✓	D3007
DATE	TITLE	REV. A
01.03.22	PROP ASSEMBLY	SHEET 1 OF 1
A	NEW ISSUE	SCALE
A1	CHANGE TO D2705 & D3015-3	1:2



DRILL OUT ONE END USING 'Y' DRILL (Ø0.404)

D3007-1 PROP

MATERIAL: AISI 304/316/318 SS TUBE, Ø0.50 X 0.035 WALL
ENSURE SEAMLESS TUBE IS USED
CAN MAKE FROM D2704



D3007-041 PROP ASSEMBLY

GENERAL NOTES

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

QUOT COPY

RELEASED
01.03.20

UNCC
SUBJ
NT
NO. 538229
1809-10-27